

5/28/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM720V6000102-5

Job Sheet 178216



Part No: RBEM720V6000102-5

Job Qty: 18 ea

Part Name: Back Sheet



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM720V6000102 Rev. 2 IPP Rev. A 18.05.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	8 Ea		6/18/18	0.00	0.00	Start Up Waterjet2		2 18/08/02
110	Waterjet	8 pcs		6/18/18	0.00	0.80	Waterjet 2 OMAX		2 18/08/02
120	QC	8 pcs		6/18/18	0.00	0.00	QC2 Waterjet-2		2 18/08/02
130	QC	8 pcs		6/18/18	0.00	0.00	QC8-6		2 18-08-09
140	Brake NC	8 pcs		6/18/18	0.00	0.80	Brake NC 1		SP
150	QC	8 pcs		6/18/18	0.00	0.00	QC5		EL
160	Packaging	8 pcs		6/18/18	0.00	0.00	Packaging3		EL
170	QC21-SA	8 Ea		6/18/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary

140 - Form as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	8 sf (1 ea)	100-Start up Operation	5052H32

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M5052H32S.063	8	18	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 3:34 PM dart.logan.david



Container No: S098748



Part: RBEM720V6000102-5

Job No: 178216

Serial No/Batch: S098748

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/02/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

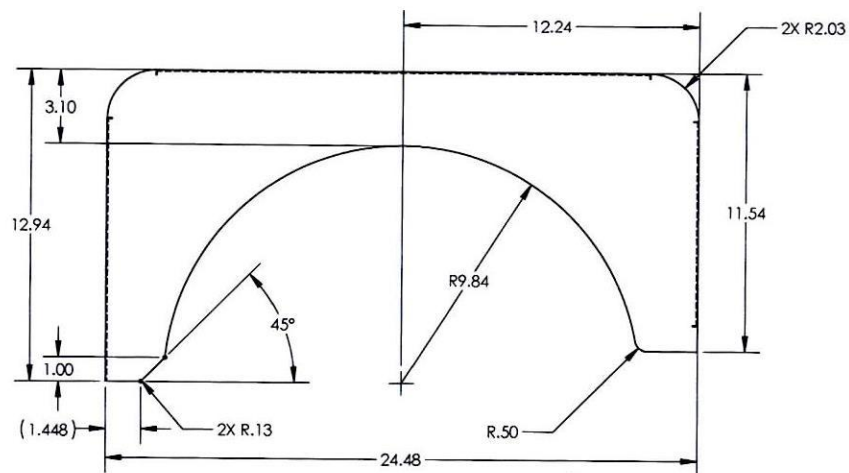
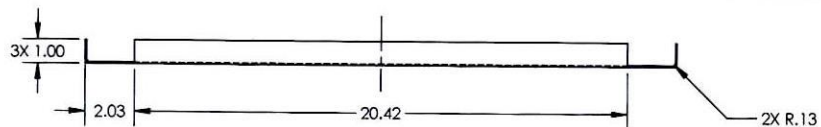
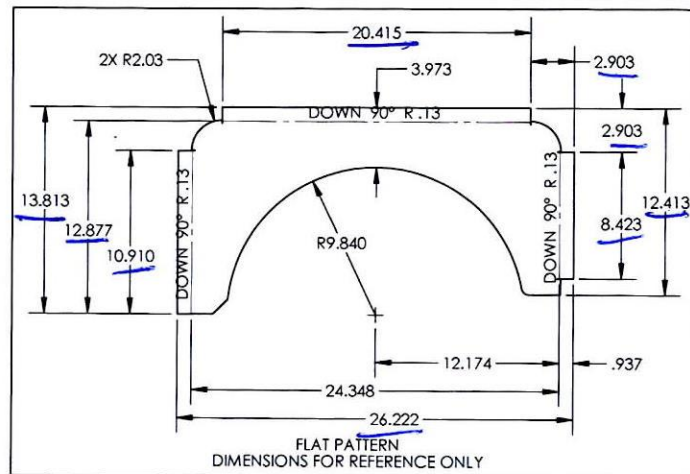


QA Closed: _____ Date: _____

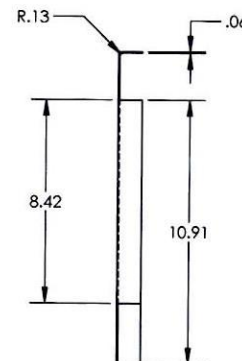
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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BACK SHEET



REV		ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0217		REDESIGNED TO BE WELDED, ADDED CUTOUT. CHD DIMS WAS 9.49 IS 9.84. WAS 12.66 IS 12.94.	11/17/2016	RJC	JAG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178216
20180712

DART AEROSPACE	
TITLE ENGINE BLANK	
DWG NO. RBEM720V6000102-5	REV 2
MATERIAL 5052	
FINISH SEE -1	
SPEC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .010 FRACTIONS ± 1/8 XX ± .03 ANGLES ± 1° X ± .1 SURFACES ± 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.3M-2009	
USED ON MODEL H175	
SCALE 1:5	DATE 11/10/2016
SHEET 4 OF 9	